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WHAT IS CLAIMED IS:

2	 A single layered printed fabric for applying a printed fabric
3	pattern to an object, the printed fabric having a predetermined shape corresponding
4	to the printed fabric pattern, the printed fabric comprising:
5	first and second portions being disposed adjacent each other;

- a third portion printed on the first and second portions, the third portion representing a simulated stitch attaching the first portion to the second portion; and
- a fourth portion printed on the first portion, the fourth portion representing a simulated stitch hole to simulate an appearance of a hole through which the stitch extends to simulate an appearance that the first portion is a top layer stitched onto the second portion which is a bottom layer.
- 1 2. The applique of claim 1 wherein the first portion has an upper 2 stitch portion.
 - 3. The applique of claim 2 wherein the second portion has a lower stitch portion adjacent the upper stitch portion.
- 1 The applique of claim 3 wherein the third portion is printed on the upper and lower stitch portions to simulate the appearance of stitching. 2
 - 5. The applique of claim 3 wherein the first portion includes an outer periphery to define a outer shape of the first portion, the upper stitch portion being adjacent the outer periphery of the first portion.
- 1 The applique of claim 1 wherein the third portion represents 2 a simulated plurality of stitches to simulate an appearance of stitching the top layer 3 to the bottom layer.

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- The applique of claim 6 wherein the fourth portion represents
 a simulated plurality of stitch holes to simulate the appearance of holes through
 which the simulated plurality of stitches are disposed.
- The applique of claim 3 wherein the first portion includes an inner periphery to define an inner shape of the first portion, the upper stitch portion being adjacent the inner periphery of the first portion.
- 1 9. The applique of claim 1 wherein the fabric has top and bottom
 2 sides, the portions being printed on the top side, the bottom side having adhesive
 3 disposed thereon to apply the applique on the object.
 - The applique of claim 9 wherein the adhesive is heat sensitive.
- 1 11. The applique of claim 9 wherein the adhesive is pressure 2 sensitive.
 - 12. The applique of claim 1 wherein the first portion has a first pigment and the second portion has a second pigment.
- 1 13. The applique of claim 12 wherein the third portion has a third pigment.
- 1 14. The applique of claim 13 wherein the third pigment is a shade 2 of one of the first and second pigments.
- 1 15. The applique of claim 12 wherein the fourth portion has a 2 fourth pigment.
- The applique of claim 15 wherein the fourth pigment is a shade of one of the first and second pigments.

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1	17.	The applique of claim 1 wherein the first portion includes a
2	plurality of separate p	rinted areas

- 1 18. The applique of claim 1 wherein the second path includes a 2 plurality of separate printed areas.
- 1 19 A method of making an applique for applying a printed fabric 2 pattern to an object, the method comprising:

providing an unprinted substrate for printing a design thereon;

cutting the unprinted substrate to form a predetermined shape corresponding to the fabric pattern and to form a registration hole on the substrate; printing the fabric pattern on the unprinted substrate having the predetermined shape to define a printed substrate having the printed fabric pattern; and

9 drying the printed substrate at a predetermined temperature and time 10 period.

- The method of claim 19 wherein the substrate is a laminate 1 20. 2 having a fabric layer for printing the fabric pattern thereon, a release layer, and an 3 adhesive layer disposed between the fabric layer and the release layer.
 - 21. The method of claim 20 wherein the step of cutting includes kiss-cutting the laminate to cut only the fabric layer and the adhesive layer of the laminate
- 22. The method of claim 19 wherein the step of cutting includes 2 cutting the substrate to form a plurality of registration holes on the substrate.
 - 23 The method of claim 19 wherein the predetermined temperature is between about 400 to 450 degrees Fahrenheit and the time period is about 10-25 seconds.

	24.	The	method	of	claim	19	wherein	the	predetermined
temperature	and tim	e peri	od is a te	mpe	rature	and 1	time perio	d wh	nich shrinks the
printed subs	trate.								

25. The method of claims 20 wherein the step of printing includes: printing a first portion on the fabric layer to form a simulated top layer, the first portion having an upper stitch portion;

printing a second portion adjacent the first portion on the fabric layer to form a simulated bottom layer, the second portion having a lower stitch portion adjacent the upper stitch portion;

printing a third portion on the upper and lower stitch portion to form a simulated stitch attaching the top layer to the bottom layer; and

printing a fourth portion on the upper stitch portion to simulate a stitch hole to simulate an appearance of a hole through which the stitch is disposed to simulate an appearance of the top layer being stitched to the bottom layer.